### Receiving Report

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# **Purchase Order Receipt Listing**

Thursday, March 20, 2014 3:06:13 PM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors PO ID PO22957 All Receipt Dates All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

	No	4	N <sub>o</sub>	ω	Z <sub>o</sub>	2	CAD No	VendorID\Vendor Name VC PO22957 1	Purchase Line Project ID Order ID/ Nbr/ Curr Type Insp Req
	17-4SS H900 ROUND BAR 2.000 M128314	M174PH- H900R2.000	17-4SS H900 ROUND BAR 1.00 M128314	M174PH- H900R1.000	17-4 SS H900 ROUND BAR 0.750" M128314	M174PH- H900R0.750	17-4SS H900 ROUND BAR 0.500 M128314	VC-MET001 Metau M174PH- H900R0.500	D Reference/ Description/ Cert Std
	00 f	f	Ff	Ħ	0" f	T-fs	O fi	Metaux Castle f	PO U/M / Stock U/M
	36.0000	3/25/2014	48.0000	3/25/2014 2/25/2014	48.0000	3/25/2014 2/25/2014	48.0000	3/25/2014 2/25/2014	Required Date Required Qty
	36.0000 LAVO01	3/25/2014 2/25/2014	48.0000 LAVO01	2/25/2014	48.0000 LAVO01	2/25/2014	48.0000 LAVO01	2/25/2014	Recv Date/ Recv Emp
		36.0000		48.0000		48.0000		48.0000	Recv Qty (PO U/M)
Total To	\$1,590.29	\$44.17	\$439.94	\$9.17	\$351.95	\$7.33	\$237.96	\$4.96	Cost Per Unit/ Recv Value
Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	Inspected Qty/ Rejected Qty (PO U/M)
Quantity:  O U/M): Quantity: pt Value: Quantity:	0	0	0	0	0	0	0	0	MRB Qty/ MRB Reject Qty
180.0000 0.0000 0.0000 \$2,620.15 0.0000		\$1,590.29		\$439.94		\$351.95		\$237.96	Book Amt



A. M. Castle & Co.

Page 1 of 2

No de Formulaire d'Emballage / Pack Slip No:1645611

21-FEB-2014 ORIGIN	/ Date Shipped	16	Expédié de / Ship From: V
Prepaid	Modalités de transport / Freight Terms	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Vendu à / Sold To:
UPS	Transporteur / Carrier	METCOR INC. 560 BOUL. ARTHUR-SAUVE SAINT-EUSTACHE, QC J7R 5A8 CA	Expédié à / Ship To:
1653779	No du Bon de connaissement / BOL No	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	I ivré à / Deliver To-
119529434	Nº de livraison / Delivery No	E LTD N K6A 1K7 CA	Deliver To:

Détails d'expédition / Shipment Details

Destination finale / Final Destination Branch -

N° de commande / 1 Order No	N° de ligne Line No	Nº d'article / Item No	Description		
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			CUT TO 144 IN () - CUT IN 4TH'S SPECIFICATIONS: AMS 5643	IN 4TH'S SPECIFICATIO	NS: AMS 5643
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			###		
			Email P/s and certs to: clavoie@dartaero.com	≀voie@dartaero.com	
N° de bon de commande /		N <sup>bre</sup> de pièces /	Qté commandée /	Qté Facturée /	
Purchase Order No	Part N	Part Number	Ordered Otv	Invoice Oty	
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Détails / Details				70.0000	
Usine /	No de coulee /	lee / Code méc /	Pièces / Largeur (Pouce)/	Longueur (Pouce)/ Oté expédiée	é expédiée /
Mill	Heat Number	per Mech Id	Width (IN)	Length (IN)	Shipped Oty (1 DS)
TALLEY METALS, INC.	G20849		1		10 10 mg/ (==0)
NOUS Certifions par la présente que le matérial revivent par cette destinante et conference que la présente que le matérial revivent par cette destinante et conference que la présente que le matérial revivent par cette destinante et conference et la conference	oth is			132	32.0040

Nous certifions par la présente que le matériel requert par cette-defification est conforme aux spécifications susmentionnées et aux exigences applicables pour le matériel, y compris toute spécification faisant partie de la description. Les rapports d'essai sont archives pour fins de consultation. Toute requête concernant du matériel défectueux sera rejetée à moins qu'elle ne soit faite par écrit à A. M. Castle & Co. dans les 80 jours suivant la livraison. Le matériel coupé sur mesure ou coupé par le client ne peut être retourné pour crédit. We breapy certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description.

Test reports are on file subject to examination. All claims for defective material are vaived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material out to the correct size, or material cut by the customer cannot be returned

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited. 14 March 2014 9:56:21 AM



Ce matériel a été reçu et inspecté par Reviewed by Authorized Castle Metals Representative:

### BORDEREAU DE MARCHANDISES CERTIFICAT DE CONFORMITE

A. M. Castle & Co.

Date:

Page 2 of 2

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	COMMENT
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CEKI REKIVT# 000888086

### A Carpenter Company

VioBee' 2C: 35101 Lel: (e10) 508-5000 (200) 338-4255 Talley Metals Technology, Inc.

CUSTONIER / BESTELLER / CLIENT 10/54/13

AM CASTLE & CO

EKYNKIIN BYKK 3400 N MOTE KD IF 60131

**L6898M** 10/54/13 000.6681 CUSTONER ORDER HO. / DESTELL-NR. /H\* DE CONNANDE CARPEHTER HO./WERKS-HR./Hº DE REFERENCE SHTERNE STAG\KUTAG\STAG NETCHT/CEMICHT/POIDS

OF CARPENTER TECHNOLOGY CORPORATION.

OTHIS DOCUMENT SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTER CONSENT

MATERIAL IS MANUFACTURED FREE FROM KERCURY, RADIUM, ALPHA AND CANHA SOURCE CONTANINATION THE VALUES AND OTHER TECHNICAL DATA REPRESENT THE RESULTS OF ANALYSES AND TESTS WADE ON SAMPLES COLLECTED FROM THE TOTAL LOT. OXIGINAL DATA RECORDS CAN BE TRACED BY REFREEMENTED TO THE CARPENTER ORDER WUNIER.

### STATES OF PARTERS OF A FELONY UNDER FEDERAL STATUTES INCLUDING FEDERAL LAN, TITLE 18, CHAPTER 97.

G50849 NNS NAMBER SINGOO

HEAT NUMBER / SCHMELZE-NR, / N° DE COULEE:

PRODUCT DESCRIPTION: TYPE (7-4) SOLUTION ANNEALED COLD FINISH

CASTLE 3174-01 CAP OF COND. H900 REV 33 (08/18/11)
CASTLE 3174-01 CAP OF COND. H900 REV 33 (08/18/11) SPECIFICATION:

PRIMARY HEAT CHEMISTRY(WT%): (TEST METHOD IS SHOWN IN PARENTHESIS) O. 500000 IN. ( 12.70 MM ) DA BAR

CB(XKE) O.82 (MOD) 50.0 SI(XRF) (MOD) S (COM)

MO(XRF) 0.21 3.71 CU(XRF) N (EUS)

0.24 OOTENIATION. HE ELECTRIC ARC/AOD PROCESSES CONTAINATION. THIS HEAT MELTED BY THE ELECTRIC ARC/AOD PROCESSES ĞΒ+ŢΆ

EDDY CURRENT TEST PERFORMED

HOT REDUCTION RATIO = 81:1 MILL HEAT TREATMENT: TYPE TYPE TEMP TEMP TEMP TEMP

TÊMP 137CH FURNACE) 1.30 HOURS ( 1037C) 2.30 HOURS ( 20 ENCH LIME

DIRCR WACKOETCHED AND APPROVED

HARDNESS AS SHIPPED 271HBW ( 28HRC )

EKEĞNEMCK = 0 \ SEVERITY = 0 REDUCTION OF AREA, "% TENGILE STRENGTH, KGI(MPA) (896

WICKOSTRUCTURE - FERRITE %or.r MAGNETIC PARTICLE:

COMINAED ON MEXT PAGE

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HAL

CERTIFICATE OF TESTS

CEKT SEKIAL# 000899096

A Carpenter Company

Talley Metals Technology, Inc.

CUSTOMER ABESTELLER / CLIENT 10/24/13 NoBec, SC. 29101 Tel: (610) 208-2000 (800) 338-4592

YW CYZIFE & CO

**СИЗТОНЕЯ ОВDEЯ НО./ВЕЗТЕТС-КИ,/Н° DE СОХИЛНОЕ** 

EKPUKLIN PARK 3400 N MOLE RD IF 60131

**46898M** 10/54/13 000.6651 CARPENTER HO. /WERKS-NR./H2 DE REFERENCE INTERNE HE TCHI/CENTCHI/SOLDS DATE/DATUK/DATE

O THIS DOCUMENT SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITKOUT THE WRITTER CONSENT

S MATERIAL IS MANUFACTURED FREE FROM MERCURY, RADIUM, ALPHA AND CANNA SOURCE CONTANTHÁILIGH

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YIK COOP

CAPABILITY HEVI MINIBER / SCHVIETZE-NR. / Nº DE COULEE:

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**237851** 

(T)RANSVERSE (L)ONGITUDINAL YIELD STRENGTH, (C.20 %) KSI(MPA) TENSILE STRENGTH, KSI(MPA) SLOUGATION OF AREA, % REDUCTION OF AREA, %

NO WELD REPAIR PERFORMED

NO WELD REPAIR PERFORMED

NO WELD REPAIR PROGRAM MANUFACTURED IN THE USA WHICH IS A QUALIFYING COUNTRY 225.872.1, SUPERSEDED BY DFARS REQUIREMENTE DFARS S52.225-7008 AND 252.225-7009

THIS ORDER WAS MANUFACTURED IN ACCORDANCE WITH CARPENTER SPECIALTY ALLOYS THIS ORDER WAS MANUFACTURED IN ACCORDANCE WITH CARPENTER SPECIALTY ALLOYS THIS ORDER WAS MANUFACTURED IN ACCORDANCE WITH CARPENTER SPECIALTY ALLOYS OPERATIONS QUALITY PROGRAM MANUAL, REVISION 30 DATED 09/28/11.

CARPENTER'S OUALITY MANAGEMENT SYSTEM WAS REGISTERED AS OF NOVEMBER 24, 2010 TO TO TO TO TO TO THE REQUIREMENTS OF ISO 9001:2008 APPROVAL CERTIFICATE 10-1385R BY PERFORMANCE WITH THE POOSE OF TEST OF TEST BARE AND SPECIFICATE ABOVE TEST DATA ARE WITH EN 10204 (DIN 50049), WE HEREBY CERTIFY THAT THE ABOVE TEST DATA ARE WITH EN 10204 (DIN 50049), WE HEREBY CERTIFY THE ABOVE TEST DATA ARE AS DOCUMENTED IN THIS CERTIFICATE OF TESTS.

TEST METHODS ARE PER THE ASTM STANDARDS ON FILE AND IN EFFECT AT TIME OF ORDER.

CYBBENTER TECHNOLOGY CORPORATION OUALITY ASSURANCE REP

### MATERIAL RECEIPT INSPECTION FORM

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Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

:3TAQ

ENGINEERING SIGNOFF (if required)

SIGNED OFF BY:

:3TAQ

INSPECTED BY:

QC 18 INSPECTION

01/60/10



Page 1 of 2

No de Formulaire d'Emballage / Pack Slip No: 1642964

Expédié de / Ship From:		Vendu à / Sold To:	Expédié à / Ship To:	Livré à / Deliver To:	
A. M. Castle & Co. (Canada)		DART AEROSPACE LTD	METCOR INC.	DART AEROSPACE LTD	ELTD
lnc.	127	1270 ABERDEEN	560 BOUL.	1270 ABERDEEN	
Toronto	HAV	HAWKESBURY, ON K6A 1K7	ARTHUR-SAUVE	HAWKESBURY ON K6A 1K7 CA	N K6A 1K7 CA
2150 Argentia Road			SAINT-EUSTACHE, QC		
MISSISSAUGA, ON L5N 2K7	N9-		J7R 5A8 CA		
Date d'expédition F.O.B.	F.O.B.	Modalités de transport / Freight Terms	1/ Transporteur / Carrier	No du Bon de connaissement /	N° de livraison / Delivery No
				BOL No	
19-FEB-2014	ORIGIN	Prepaid	717	1651126	119528586

Destination finale / Final Destination Branch -

Détails d'expédition / Shipment Details

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N° de commande / N° de ligne	N° de ligne	N° d'article / Item No	Description	
Order No	Line No			
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			A.132.0000-156.0000	
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		141410212)	MONTREAL: SHIP TO METCOR	
			AMS 5643	
			ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST	STOMER MUST
			RECEIVE AT TIME OF DELIVERY	
			ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT	(INGS EX:HEAT
			₩ \$	
			Email P/s and certs to: clavoie@dartaero.com	
			END USER: DART AEROSPACE	
			END USE: COMMERCIAL AIRCRAFT PARTS	
N° de bon de commande /		N <sup>bre</sup> de pièces /	Qté commandée / Qté Facturée /	
Purchase Order No		Part Number		
22957			4.00 PCS 48.8333 FT	
Détails / Details				
Usine /	No de coulee	_	Code méc / Pièces / Largeur (Pouce)/ Longueur (Pouce)/ Oté expédiée	h expédiée
			(cono :) :::::::::::::::::::::::::::::::::	יה בעות היי

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A. M. Castle & Co.

Page 2 of 2

Mill	Heat Number	er Mech Id	pl ld	PCS	Width (IN)	Length (IN)	Sh	Shipped Qty (LBS)
VALBRUNA CORPORATION	(256490)			4			73.	73.2500
Nous certifions par la présente que le matériel couvert par cette certification est conforme aux spécifications eus nementionnées et aux exigences applicables pour le matériel y compris toute spécification faisant partie de la description. Les rapports d'esta sont archivés pour fins de consultation. Louver goule concernant du matériel défectueux sera rejetée à moins qu'elle ne soit faite par écrit à A. M. Castle & Co. dans les 60 jours suivant la livraison. Le matériel défectueux sera rejetée à moins qu'elle ne soit faite par écrit à A. M. Castle & Co. dans les 60 jours suivant la livraison. Le matériel défectueux sera rejetée à moins qu'elle ne soit faite par écrit à A. M. Castle & Co. dans les 60 jours suivant la livraison. Le matériel défectueux sera rejetée à moins qu'elle ne soit faite par écrit à A. M. Castle & Co. dans les 60 jours suivant la livraison. Le matériel défectueux sera rejetée à moins qu'elle ne soit faite par écrit à A. M. Castle & Co. dans les 60 jours suivant la livraison. Le matériel défectueux sera rejetée à moins qu'elle ne soit fait de la consultation de	teriel couvert par cette certitorial	fication est conforme int du matériel défect	aux spécifications ueux sera rejetée à	susmentionnées et moins qu'elle ne soi	aux exigences applicables it faite par écrit à A. M. Ca	est conforme aux spécifications susmentionnées et aux exigences applicables pour le matériel, y compris toute spécification faisant partie de la description. Les rapports d' patériel défectueux sera rejetée à moins qu'elle ne soit faite par écrit à A. M. Castle & Co, dans les 60 jours suivant la livraison. Le matériel coupé sur mesure ou coupé par le	pécification faisant partie la livraison. Le matériel	e de la description. Les rapports d coupé sur mesure ou coupé par le
client ne peut être relourné pour crédit. We hereby oerdify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description.	this certification conforms in	accordance with the	above specification	ns and has been four	nd to meet the applicable r	equirements for the material, includi	ng any specifications for	ming a part of the description.
Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	tion. All claims for defective	material are waived	unless made in writ	ing to A.M. Castle &	Co. within 60 days of the	shipment. Material cut to the correct	size, or material cut by t	the customer cannot be returned
Ce matériel a été reçu et inspecté par Reviewed by Authorized Castle Metals Representative:	presentative:				Date:	Name:		

EN 10204 (2004), 3.1 CERTIFICAT DE RECEPTION INSPECTION CERTIFICATE **ABNAHMEPRUEFZEUGNIS** CERTIFICATO DI COLLAUDO











### **Valbruna**sp.A. Acciaierie

CUALITY MANADEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Certificate nr: MEST218040/2012/ 2

Conferma ordine nr: E112003558 WenterOut OrderMet nr.

Marchio di Fabbrica:

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YSME SY264 2010 217400 (0)

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Ordine nr: 204003642 Stock - Canada

Tipo di Elaborazione: E+AOD

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(0) SEC.II PT.A 2010 EDITION ADD. 20118

Delea PelsannA - belfor 10H :Brutitate ib ofst8

Produtiore: STABILIMENTO DI BOLZANO

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4 36100 VICENZA (Italia) - Viale della sclenza, 25 z.i.

LST 5Z1-MILTON, ONT LST 5Z1-CA

Cliente / Boatshor/Puotissen/Client VALBRUNA CANADA LTD 8724 HOLGATE CRESCENT 8724 HOLGATE CRESCENT

VAL CANADA 2 630 A

Specifiche: Antorderungen / Requirements / Extra

Oggetto

POS. 0f.

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Pagina - 1 di 2

### Analisi chimica

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(WOOL MCE2) Bolzano,22/01/14

EN 10204 (2004) , 3.1 CERTIFICAT DE RECEPTION INSPECTION CERTIFICATE **VENAMMEPRUEFZEUGNIS** CERTIFICATO DI COLLAUDO









### Valbrunaspa Acciaierie

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REGISTER

Certificato nt: MEST218040/2012/ 2

sexhewnselel J asb nartxis2 Asm ebs 1 extruborq enisu 1 sb elgi8 Marchio di Fabbrica:

Conferma ordine nr: E112003558 Werkel'Ow Order/Rel nr.

Punzone del Collaudatore:

OY6600StX8-G :anolxibag2 ib osivvA

Ordine nt: 204003642 Stock - Canada

Tipo di Elaborazione: E+AOD

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4 36100 VICENZA (Italia) - Viale della scienza, 25 z.i.

L6T 5Z1-MILTON, OUT L5T 5Z1-CA Cliente / Secretarity tear Cliente VALBRUNA CANADA LTD 8724 HOLGATE CRESCENT

Produttore: STABILIMENTO DI BOLZANO

State di fornitura: Hot rolled - Armestadbled Peeled beleernetendhervery statestat de livreteon

0,283 0,280	256490
NP%+Ta% Cb(Nb)%	
 nin 0,150 6.0	Colala Ateat SchmelzerCoulés

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hrifologicinin foethelia spectralenslytisch durchgefort Intimizing testing periodined: OK Control estimelenge falt: r.e.e.e. Controllo antimescolanza: OK , H f tot 7408f betsenns notiulos IshelsM

Produced without class I-II Ozone depleting substances.

Material is DFARS Compliant

Macro etch test: satisfactory. alr cooled to below 90F.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified and standards. Should the product conforms to requirements or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be severe, critical and/or or in any case different applications than those the material is generally intended to the cesponsible for any improper use of the Products. Acclained Valbruna SpA shall not be responsible for any improper use of the Products. Any sol of tempering, modification, atterstion, counterfelling and/or falsification and/or any other action which modifies the contents of this test certaining and jurisdiction. Or temperate pelone any competent court, such or the counterfelling and jurisdiction. The Quality Management System is Certilied acc. Pressure Equipment Directive [97/23/EC] Annex 1,s.,4.3 by TUEV and LLOYD'S We declare that the linished product is checked for radioactive contamination through Portal System when it leaves the production plant. Melted and manufactured in Italy Material free from Mercury contamination No welding or weld repair

Pagina - 2 di 2

Il colleudatore di stabilimento / der Werkssachveretändige/Morks inspector / L' agent d' usine

Bolzano,22/01/14

(WOY: WCES)

### MATERIAL RECEIPT INSPECTION FORM

		(N) A		SURFACE DAMAGE
COMMENTS  COMMENTS	KDME68	V/V) (Check NCR		DESCRIPTION
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SHEET SIZE BECEIVED: SHEET SIZE ORDERED: THICKNESS BECEIVED: THICKNESS ORDERED:	, C		h h	MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED:
	11.0 g	11		MATERIAL: :
		NI TWI	JILAN	AI .

	9	٨	DOES THIS REQUIRE AN EXPORT
0- INSPECT ALL DIMS AS PER ORAWING REQUIRMENTS	M	٨	DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF
HUAF LAVOL EMBLOARES ELVOL CLUB AND BICBCI W.	N	X	CORRECT M# ON THE MATERIAL
OST. O 2007 H- HOPFIM	N	人	CORRECT MATERIAL IDENTFICATION
ALBERTHUL MULLES WILLIAM MULLIN OSTOSZ	N	人	CORRECT REF # TO LINK CERT
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	N	1	COBRECTMATERIAL
ROLLING TOWN FOR WESSELLING TRIDLINEE I	N	(D)	CORRECT GRAIN DIRECTION
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48150			2 BELOW	TERIAL AND P	CUT SAMPLE PIECE OF MA

DATE:	INATOR BEFORE GOING	:3TAQ
SIGNED OFF BY:	~(/w/h!	INSPECTED BY:
ENGINEERING SIGNOFF (if required)		QC 18 INSPECTION

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



A. M. Castle & Co.

Page 1 of 2

No de Formulaire d'Emballage / Pack Slip No:1645623

Expédié de / Ship From:		Vendu à / Sold To:	Expédié à / Ship To:	To: Livré à / Deliver To:	COCC TOTAL AND TO
A. M. Castle & Co. Cleveland 26800 Miles Road Bedford Heights, OH 44146		RT AEROSPACE LTD 0 ABERDEEN WKESBURY, ON K6A 1K7	METCOR INC. 560 BOUL. ARTHUR-SAUVE SAINT-EUSTACHE, QC J7R 5A8 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	E LTD N K6A 1K7 CA
	1				
/ Date Shipped	F.O.B.	Modalités de transport / Transporteur / Freight Terms		No du Bon de connaissement / BOL, No	N° de livraison / Delivery No
21-FEB-2014	ORIGIN	Prepaid	CASTLE_NETWOR 1653791 K	1653791	119529330

Destination finale / Final Destination Branch -

Détails d'expédition / Shipment Details

	N de commande / N de Ildhe	No d'article / Item No	Desi	Description		
Order No	Line No					
3222087	3	14968.MO	1.00	00.RD.17CR-4NI.ST/	1.0000.RD.17CR-4NI.STAINLESS.CF.SOL TR.COND	COND
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N' de bon de commande /		N <sup>ore</sup> de pièces /	Oté	Qté commandée /	Oté Facturée	
Purchase Order No	Part	Part Number	Orde	Ordered Qtv	Invoice Ofv	
22957			4.00	4.00 PCS	51 6667 FT	
Détails / Details						
Usine /	No de coulee	ulee / Code méc /	Pièces /	Pièces /   argent (Pouce)/	Conglete (Police)/ Otto 2	Otó pymódlián I
Mill	Heat Number		PCS	Width (IN)	Length (IN)	Shipped Oty (1 BC)
NORTH AMERICAN STAINLESS	(L1D4)		4			137.9500

essai sont archivés pour fins de consultation. Toute requête concernant du matériel défectueux sera rejetée à moins qu'elle ne soit faite par écrit à A. M. Castle & Co. dans les 60 jours suivant la livraison. Le matériel coupé sur mesure ou coupé par le These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited. 14 March 2014 9:57:59 AM



Page 2 of 2

client ne peut être retourné pour crèdit.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description.

Test reports are on file subject to examination. All claims for deflective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Ca material a été regu et inspecté par

Reviewed by Authorized Castle Metals Representative:

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited. 14 March 2014 9:57:59 AM

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# METALLURGICAL TEST REPORT

6870 Highway 42 East Ghent, KY 41045-9615 (502) 347-6000

1 05

Page:

1420 KENSINGTON ROAD-SUITE 220 A.M. CASTLE AND COMPANY OAK BROOK Mail To: Certificate: 915941 03 0032 005

OH 44146 A.M. CASTLE AND COMPANY 26800 MILES ROAD BEDFORD HEIGHTS

2/05/2014 Cold Finish 630(17-4) Finish: Dia/Thk: Steel: Date:

144.00 in 1.0000 in Leg Length: Length:

PRODUCT DESCRIPTION

6821

E

Customer: MAS Order: 240125

Your Order:

ASTM A564/10 ASME SA564-07, ASTW F899/11(CHEM ONLY)
AMS 5643R, MACRO OK, SOLUTION ANNEALED @ 1900F FOR 1 HR MIN. Round Bar, Annealed, Smooth Turned, Cold Finished UNS S17400, EN 10204 3.1, ASTM A484/11, AMS 2303E AMS 2303E, AMS 5643R

0 ce(08/20

IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION 2011/65/EU.ROHS. EAF+AOD+CC. NO WELD REPAIR. MELIED AND MFG

COMPLIES W/REQUIREMENTS OF DFAR 252.225-7008 EU DIRECTIVE

REMARKS

Item Code: 14968

Corrosion:

CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) ANALYSIS CHEMICAL

Chemical Analysis per ASTM A751/08

Weight

Bundle

Weight

Bundle

Bundle Weight

Bundle Weight

Burdle Weight

Weight

Bundle

Burdle Weight

Weight

Bradle

Bundle Weight

1872

BG08059

Hoat	Supplier #	ž	% *U	8	8	, E	ca %	MIN %	% OM	% N	% <b>T</b> M	% Pi
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			%	% IS	TA %	% II						
			0275	52	0000	0025						

PROPERTIES MECHANICAL

	다 O (	HB No.	Grain No.	Ferrite %	TS-900CAP KSI	YS-900CAP RSI	TS-900CAP TS-900CAP RA-900CAP RC-900CAP RSI % 4D % No.	RA-900CAP	RC-900CAP No.	
BG08059		341.0	8.0	.30	209.84	203.77	13.35	47.49	44.0	

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS

Technical Dept.Mgr.

ERIC HESS

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	710-111						
					N	٨	DOES THIS REQUIRE AN EXTRUSION REPORT
Q- II	ISPECT ALL DR	WE AS PER DRA	WIND REQUIRME	NTS	N	Х	DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF
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3 1	FREE PORTAGE FIREY THAT AN	F HARTRIFIES TO VERREAL CIEBRES	1. Sh	25 SW+	N	8	CORRECT MATERIAL
. 3- 6	VMDFE 機は特色 BB性人主じ GVB.	E MYSEBIYL M Deltes de Cay	MANU MANU	ar av Lun	N	<u>\</u>	CORRECT THICKNESS PHOTO REQUIRED
			ICLIMA SK		N	<u>\</u> \	CORROSION CORRECT GRAIN DIRECTION CORRECT MATERIAL
	. 5	H+204+	100 HON	Mate	N N	\$	SURFACE DAMAGE CORRECT FINISH
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418871	n/12926	/ BATCH NO.:_		1,001	70	1/h1 05-1	DATERIAL: MITH DIA DE CONTROL DE
		N FORM	NSPECTIC	ECEIPT II	RI.	JAI	<b>A</b> BT <b>AM</b>

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

:3TAQ

ENGINEERING SIGNOFF (if required)

SIGNED OFF BY:

:3TAQ

INSPECTED BY:

QC 18 INSPECTION



A. M. Castle & Co.

Page 1 of 2

No de Formulaire d'Emballage / Pack Slip No:1642958

Expédié de / Ship From:		Vendu à / Sold To:	Expédié à / Ship To:	Livré à / Deliver To:	
A. M. Castle & Co. (Canada)		DART AEROSPACE LTD	METCOR INC.	DART AEROSPACE LTD	: LTD
lnc.		1270 ABERDEEN	560 BOUL.	1270 ABERDEEN	
Toronto	HA	HAWKESBURY, ON K6A 1K7	ARTHUR-SAUVE	HAWKESBURY, ON K6A 1K7 CA	I K6A 1K7 CA
2150 Argentia Road	CA		SAINT-EUSTACHE, QC		
MISSISSAUGA, ON L5N 2K7	NG.		J7R 5A8 CA		
Date d'expédition F.O.B.	F.O.B.	Modalités de transport / Transporteur	t/ Transporteur/	No du Bon de	N° de livraison /
/ Date Shipped		Freight Terms	Carrier	connaissement / BOL No	Delivery No
19-FEB-2014	ORIGIN	Prepaid	CASTLE_NETWOR   1651120	1651120	119528587
			~		

Destination finale / Final Destination Branch -

Détails d'expédition / Shipment Details

Order No	N° de commande / N° de ligne Order No Line No	N° d'article / Item No	Description	
3222087	4	14981.MO	2.0000.RD.17CR-4NI.STAINLESS.CF.SOL TR.COND	.CF.SOL TR.COND
			A.132.0000-156.0000	
		52/4/02/25	COL 10 154,5 IN () - COL IN 41 H'S SPECIFICATIONS; ATTN MONTREAL SHIP TO METCOR	4'S SPECIFICATIONS: ALTN
			AMS 5643	
			ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST	W ORDER / CUSTOMER MUST
			RECEIVE AT TIME OF DELIVERY	
			ALL MATERIAL MUST HAVE IDE	ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT
,			*S	
			Email P/s and certs to: clavoie@dartaero.com	lartaero.com
			END USER: DART AEROSPACE	
			END USE: COMMERCIAL AIRCRAFT PARTS	AFT PARTS
N° de bon de commande		N <sup>bre</sup> de pièces /	Qté commandée /	Qté Facturée /
Purchase Order No	P	Part Number	Ordered Qty	Invoice Qty
22957			3.00 PCS	38.6250 FT
Détails / Details				
Usine /	No de	No de coulee / Code méc /	Code méc / Pièces / Largeur (Pouce)/ Longueur (Pouce)/ Qté expédiée /	eur (Pouce)/ Qté expédiée /

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Page 2 of 2

Mill	Heat Number	Mech Id	PCS	Width (IN)		Length (IN)	Shipped Qty (LBS)
VALBRUNA CORPORATION (	257635		8				412.5150
Nous certifions par la présente que le matérial- <u>kouvert par eeffe certification</u> est conforme aux spécifications susmentionnées et aux exigences applicables pour le matériel, y compris toute requête concernant du matériel défectueux sera rejetée à moins qu'elle ne soif faite par écrit à A. M. Castle & Co. dans les 60 jours suivant la livraison. Le matériel coupé sur mesure ou coupé par client ne peut être retourné pour crédit. We hereby certify the matérial covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for défective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for cyclett.	ribk.couvert <u>par eefte certification</u> 1. Toute requête concernant du m is certification conforms in accord in. All claims for defective materii	est conforme aux spécifications atériel défectueux sera rejetée : ance with the above specificatio al are waived unless made in wri	s susmentionnées et aux à moins qu'elle ne soit fa 'ns and has been found to iting to A.M. Castle & Co.	exigences applicabilite par écrit à A. M. 1 o meet the applicable within 60 days of the	les pour le maté Castle & Co. dar e requirements fe e shipment. Mat	inel, y compris toute spécification faisa ns les 60 jours suivant ta livraison. Le n or the material, including any specificati terial cut to the correct size, or material	n est conforme aux spécifications susmentionnées et aux exigences applicables pour le malériel, y compris toute spécification faisant partie de la description. Les rapports of matériel coupé sur mesure ou coupé par le matériel coupé sur mesure ou coupé par le ridance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description.
Ce matériel a été reçu et inspecté par Reviewed by Authorized Castle Metals Representative:	resentative:			Date:	Name:		

EN 10504 (5004) ' 3'1 CERTIFICAT DE RECEPTION INSPECTION CERTIFICATE **ABNAHMEPRUEFZEUGNIS** CERTIFICATO DI COLLAUDO













Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4 36100 VICENZA (Italia) - Viale della solenza, 25 z.i.

LET 521-MILTON, ONT LET 521-CA Cliente / Beacelear-Purchaser/Cleort
VALBRUNA CANADA LTD
8724 HOLGATE CRESCENT

Produtiore: ACCIAIERIE VALBRUNA S.P.A.

State of forniture: Hot rolled Polished Annealed Peeled

Aviso di Spadizione: D-VII 2022059 Leferanzige Pading Maya. QUALITY MANADEMENT 8Y8TEM CERTIFIED BY LLOYD'S REGISTER

Conferma ordine nr: El1 2005695 Wellezou Ordel/Ref re. Certificato nr: MEST226048/2012/ 1

VSWE SY224 S010 S17400 (0)

Punzone del Collaudalore:

Reciliens Medispension Medispension Medispension

Ordine nr: 207003755 Stock - Canada

Tipo di Elaborazione: E+AOD

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### Analisi chimica

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Vicenza, 22/01/14

Pagina - 1 di 2

M. Fizzotla Flish il collaudatore di stabilimento / der Werksaachverständige/ Works inspector / L'agent d'usine

EN 10204 (2004) '3'1 CERTIFICAT DE RECEPTION INSPECTION CERTIFICATE **ABNAHMEPRUEFZEUGNIS** CERTIFICATO DI COLLAUDO



















36100 VICENZA (Italia) - Viale della scienza, 25 z.i.

LST 5Z1-MILTON, ONT LST 5Z1-CA 8724 HOLGATE CRESCENT Cliente V Bestelbert CANADA LTD

Produitore: ACCIAIERIE VALBRUNA S.P.A.

Delea of formiture: Hot rolled beliahed Annelland in otats

Controllo Aisivo e dimanajonale: soddisla le esigenze Alma kepadoa and dimendonal chake asalakedooy Alma kepadoa et dimendonal chake asalakedooy Santa and santa asalakedooy

Material free from Mercury contamination

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or supplementary shall be specifically demanded, at least, upon order of the Product by the Purchaser. Accisient Valbrand Sph shall not be responsible for any improper use of the Purchaser. Any set of tampering, modification, alteration, counterfeiting and/or falsification and/or rary other action which modifies the contents of this test certificate and criminal laws. Acclained Valbrana shall protect its rights and interests before any competent court, authority and jurisdiction.

The Quality Management System is Certifled acc. Pressure Equipment Directive [97/23/EC] Annex 1,8,4,3 by TUEV and LLOYO'S We declare that the linished product is checked for radioactive contemination through Portal System when it leaves the production plant.

Sond state acciding 1916 1916 in Chilesto Condition in Chilesto Sond state and the condition of the requirements are the state and the condition of the requirement is the result hat a few conditions of the condition of the conditions of the state and the state and the conditions of the state and the state and

Vanvachslungprühng: apsoratanalytisch durchgeführf. Antinkring teating parlommed: OK Contribs antimolange fall: r.a.a.

Controllo antimescolanza: OK

No welding or weld repair Melted and manufactured in Italy

Material is DFARS Compliant Produced without class I-II Ozone depleting substances.

Macro etch test: satisfactory.

air cooled to below 90F. , H 2.1 not 44091 belieenna notitulos latetaM

0,282 0,282 567635 CP(NP)% %8T+%dN

min 0,150 max 0,450 Colata Mest Schmeta/Coulée

Too di Elaborazione: E+AOD

Punzone del Collaudalore:

Conferma ordine nr: El12005695 WestarOur OrderReim.

Certificato nr: MEST226048/2012/ 1

politeriori piel and noriciaX Alum abat T scribbong enleu 1 ab algiS Merchio of Fabbrica:

Ordine nr: 207003755 Stock - Canada

Asivasa di Spedizione: D-VII 2022059
Leteranzaige Padring liet B.L.

Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

**Valbruna**sp.A.

DIVELLY MANAGEMENT SYSTEM CERTIFIED BY LLOYD'S REDISTER





Vicenza,22/01/14

Il colleudatore di stabilimento / der Werkszechverständige/ Morke inspecior / L' agent d' usine

Pagina - 2 di 2

M. Rizzolla Fulled

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5 min 5	GHORY THEY ARE	ELBANA CESAR	5	59152	N	K	CORRECT REF # TO LINK CERT
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					N	1	CORRECTMATERIAL
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12/80/21	THE TANK TO SEE	F 154 NOW A 140 C AND A 10		7aHZh	HARDNESS / DUROMETER READING
7 7 7 6			American Species St. St. Apr. Conf. No. 1, 1997 Sp. Black St.	A Secretaria	SIZE OF TEST SAMPLE
	CONTRACTOR AND A CONTRA	LUCKIS MATC	LINE RECORDS	ENTS ON THE D	JAISE OF MATERIAL
	ם אחם	A AUG	HKB	HBC	

:3TAQ :3TAQ INSPECTED BY: SIGNED OFF BY: QC 18 INSPECTION ENGINEERING SIGNOFF (if required)

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

Purchase Order ID PO22957

Purchase Order Date 2/11/2014
PO Print Date 2/11/2014

Page Number 1 of 4

Dart Aerospace Lid. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 Tel: 613 632 9577



VC-MET001 Ship To: DART AEROSPACE LTD

7\24\2014 Xes

7/24/2014

Promise Date

Taxable

Red Date/ CD

EOB

Buyer

Currency

Customer Tax#

Customer POID

CVNVDV

HVMKESBNKA' ON KCV IKJ
17J0 VBEKDEEN

DVKL VEKOSÞYCE LID

J

00.84

Measure

To JinU

Red Oty/

Order From:

METAUX CASTLE & CO. (CANADA) INC. - C/O 910720
P.O. BOX 4090 STN A
TORONTO, ON M5W 0E9

SLS6 769 7IS

**VENDOR'S TRUCK** 

Nbr Vendor Part Number Line Comments Delivery Comments

Line Reference

Ship Via: Ship Acet:

Ship To Phone

Vendor Phone

Contact Name

Ship To Contact

I

M174PH-9900R0.500 17-4SS H900 ROUND BAR 0.500

OI SIM

Description/

WATERIAL: 17-4 PH COUD. H900

NOTE:

PLEASE SHIP MATERIAL TO METCOR INC. 560 BOULV. ARTHUR SAUVE J7R-5A8 450-473-1884

\$263.52

\$263.52

Price

Extended

Line Total:

64.28

PO Unit Price

FCA - (Free Carrier)

CAD

Net 30

10127-2607

Chantal Lavoie

PO Instructions: Procurement Quality Clauses A005 right of entry

A016 personnel qualification
A017 raw material identification (as applicable)
A026certification of material conformance
A041 quality management system
A042 dart notification by supplier

A012 chemical and physical test report

:910N

Purchase Order ID PO22957

PO Print Date 2/11/2014 Purchase Order Date 2/11/2014

Page Number 2 of 4

Tel: 613 632 9577 Hawkesbury, ON K6A 1K7 1270 Aberdeen Street Dart Aerospace Ltd.



Fax: 613 632 1053

CALOKONLO' ON W2M OE6 P.O. BOX 4090 STN A CANADA A.M. CASTLE & CO. (CANADA) INC. - C/O 910720 HYMKESBURY, ON K6A 1K7 **METAUX CASTLE** 1270 ABERDEEN Order From: DART AEROSPACE LTD : oT qid2 VC-MET001

**YS PER AMS 5643** WATERIAL: 17-4 PH COND. H900 7/54/5014 BAR 0.750" 17-4 SS H900 ROUND M174PH-H900R0.750 00.0 7/54/5014 00.0\$ 00.0\$ Ship Acet: ship Via: **VENDOR'S TRUCK** EOB FCA - (Free Carrier) Ship To Phone Currency Ship To Contact Terms Net 30 Customer Tax# 10127-2607 Vendor Phone SLS6 769 7IS Customer POID Contact Name Buyer Chantal Lavoie

7/24/2014

7/54/5014

00.84

SAINT-EUSTACHE, QC 360 BOULV. ARTHUR SAUVE PLEASE SHIP MATERIAL TO METCOR INC. NOTE:

t881-ELt-0St 17R-5A8

M174PH-H900R0.750

Line Total:

21.8\$

**97.68£**\$

97.68£\$

A005 right of entry PO Instructions: Procurement Quality Clauses

A016 personnel qualification A012 chemical and physical test report

A026certification of material conformance A017 raw material identification (as applicable)

A042 dart notification by supplier A041 quality management system

:910N

Purchase Order ID PO22957

PO Print Date 2/11/2014Purchase Order Date 2/11/2014

Page Number 3 of 4

Tel: 613 632 9577 Hawkesbury, ON K6A 1K7 1270 Aberdeen Street Dart Aerospace Ltd.

Fax: 613 632 1053

7/54/5014 Yes

7/24/2014

EOB

Terms

Currency

Customer Tax#

Customer POID

CANADA

oT qid?

1510 YBEKDEEN

00.84

FCA - (Free Carrier)

CAD

Net 30

HYMKESBURY, ON K6A 1K7

DART AEROSPACE LTD

10127-2607

Chantal Lavoie



METAUX CASTLE Order From: VC-MET001

P.O. BOX 4090 STV A A.M. CASTLE & CO. (CANADA) INC. - C/O 910720

CVTORONTO, ON MSW OE9

Vendor Phone Contact Name

SLS6 t69 tIS

VENDOR'S TRUCK

Ship Acet: shiv qid? Ship To Phone

Ship To Contact

M174PH-H900R1.000

00.1 AAB

17-4SS H900 ROUND

**YS PER AMS 5643** WATERIAL: 17-4 PH COND. H900

360 BOULY, ARTHUR SAUVE PLEASE SHIP MATERIAL TO METCOR INC. NOTE:

17R-5A8 SAINT-EUSTACHE, QC

t881-ELt-0St

\$487.20

\$487.20

Line Total:

21.01\$

A012 chemical and physical test report A005 right of entry PO Instructions: Procurement Quality Clauses

A042 dart notification by supplier A041 quality management system A026certification of material conformance  $\mathrm{A017}\,\mathrm{raw}$  material identification (as applicable) A016 personnel qualification

:910N

Purchase Order ID PO22957

PO Print Date 2/11/2014 Purchase Order Date 2/11/2014

Fax: 613 632 1053 Tel: 613 632 9577 Hawkesbury, ON K6A 1K7 1270 Aberdeen Street Dart Aerospace Ltd.



Page Number 4 of 4

: oT qid2 DART AEROSPACE LTD

HYMKEZBURY, ON K6A 1K7 1570 ABERDEEN

CANADA

36.00

VC-MET001

Order From:

P.O. BOX 4090 STN A A.M. CASTLE & CO. (CANADA) INC. - C/O 910720 METAUX CASTLE

LOKONLO' ON W2M OE6

Ship Acet: :siV qid2 **VENDOR'S TRUCK** FCA - (Free Carrier) EOB Ship To Phone Currency CAD Ship To Contact Net 30 Customer Tax# 10127-2607 SLS6 769 7IS Vendor Phone Customer POID Contact Name Chantal Lavoie Buyer

7/24/2014

2/24/2014 BAR 2.000

I7-4SS H900 ROUND

WYTERIAL: 17-4 PH COND. H900

**YS PER AMS 5643** 

M174PH-H900R2.000

t881-ELt-0St 17R-5A8 SAINT-EUSTACHE, QC **360 BOULY. ARTHUR SAUVE** PLEASE SHIP MATERIAL TO METCOR INC. NOTE:

Line Total: 21.137,18

76.84\$

09'106'7\$

\$1,761.12

:IstoT Oq

PO Instructions: Procurement Quality Clauses

A012 chemical and physical test report A005 right of entry

A016 personnel qualification

A026certification of material conformance  $\mathrm{A017}\ \mathrm{raw}$  material identification (as applicable)

A041 quality management system

A042 dart notification by supplier

Note: Pricina listed above is as ner contract acreement between Dart Aerosnace and the respective manufacturer.

- AM So

# **Purchase Order Receipt Listing**

Thursday, March 20, 2014 3:06:27 PM

All amounts are calculated in domestic currency.

Page 1 of 1

All Vendors PO ID PO22958 All Receipt Dates All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

1.0000
Recv Qty U/M)

### Certificat de Conformité Détaillé

Detailed Certificate of Compliance

L	193483
load	order
CHARGEMENT	BON DE TRAVAIL

ON K6A1K7

### METCOR INC.

200 BOUL, ARTHUR-SAUVÉ, ST-EUSTACHE, QC, J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax production: 450 491-6454 Télécopieur / Fax administration: 450-491-5498

CLIENT / customer 215

**HAWKESBURY** 1270 ABERDEEN DART AEROSPACE

ON K6A1K7

	EDE	TIONS DU PROC		
	1	Hdt-71		PO22958
NUMÉRO DE LOT	CODE DE TRAITEMENT mat'l heat code	MATÉRIEL material	BON DE LIVRAISON DU CLIENT	COMMANDE DU CLIENT

**HAWKESBURY** 

1270 ABERDEEN

DART AEROSPACE

LIVRÉ À / shipped to:

SAE AMS 2759/3 REV.E CONDITION H 900

**NAGE HARDEN** 

**HARDNESS** 40 - 47 HRC 44.0 - 46.0 HRC SPÉCIFICATIONS / specified TESTS EXÉCUTÉS / performed RÉSULTATS DE TESTS / resulta EXIGENCE / reduirement

2 PALETTE=1 PAL + 1 NIL		
CASTLE PO:22957		
08-32417 (88) "I\\"037.\\"03. SAAB UNUOA		
71425-30	679	89
bsuta describtion DESCRIPTION DES PIÈCES	POIDS weight	ÀTITMAUQ yiinsup

COMMENTAIRES / comments

AGE HARDEN 900F, 1 HR

en accord avec AMS2759 et le bon de commande et le matériel rencontre les exigences spécifiées. Aucun changement n'a été faite par rapport au TT. On certifie que le matériel a été fabriqué, échantillonné, testé et inspecté Le TT a été fait tel que requis par AMS2759 et toutes les vérifications et les tests demandés ont été faites et documentés. Le traitement thermique (TT) a été fait en utilisant des équipements en conformité avec AMS2759.

and inspected in accordance with AMS2759 and the purchase order and was found to meet the requirements. unauthorized changes were performed in regards to the HT. We certify that the material was manufactured, sampled, tested All HT operations were in compliance with AMS2759 and all verifications have been performed and documented. No Heat treatment (HT) was performed with equipment that meets the requirements of AMS2759.

DATE: 2014-03-11

SA Technician

APPROUVÉ par / Approved by:

### Reçu de livraison

Delivery Receipt

£9967	l l	193483
Shipper Son D'EXPÉDITION	Shipper ID	BON DE TRAVAIL Order

EXPEDITION COMPLETE / Snipped Complete

Fax: 613-632-1053 Ph: 613-632-5200 HAWKESBURY, ON K6A 1K7 1270 ABERDEEN DART AEROSPACE

### METCOR INC.

Tel: 450-473-1884 / Fax: 450-491-5498 ST-EUSTACHE, QC JR 5A8 560 BOUL. ARTHUR-SAUVÉ

Fax: 613-632-1053 Ph: 613-632-5200 HAWKESBURY, ON K6A 1K7 1270 ABERDEEN DART AEROSPACE 215 CLIENT / Customer

	'6 <del>1</del> 9						71425-30	89
	thgieW SABION		/ DESCRIPTION DE LA PIECE Part Description		ا <b>NOM DE LA PIÈCE</b> Part Name	No. PIÈCE Part No.	<b>QUANTITÉ</b> Quantity	
	TST		2014/2/19	Hdt-71			896	PO229
	Odillei	Order Date		Material Type	Customer Shipper No.		Customer PO	
A COLUMN	<b>ЯИЗТЯОЧЕИАЯТ</b>	ANDE	DATE DE LA COMM	TYPE DE MATÉRIEL	TNE	BON DE LIVRAISON DU CLIE	О СПЕИТ	COMMANDE

CASTLE PO:22957

08-32417 (88)

### 2 PALETTE=1 PAL + 1 NIL

ROUND BARS .500" / .750" / 1"

89			reaction of the Art
· · · · · · · · · · · · · · · · · · ·	Z=1PAL+1NIL	7	
The state of the s	COMMENTAIRES CONTENEUR Container Comments	# DE CONTENEURS # Of Containers	TYPE DE CONTENEUR Container Type

00'679 QUANTITÉ EXPEDIEE / Quantity Shipped: 00

QUANTITÉ RESTANTE / Quantity Remaining: 0

POIDS EXPÉDIÉ / Weight Shipped:

POIDS RESTANT / Weight Remaining: 00'0

Packing
EMPAQUETAGE

		:9jsQ	Signature:
00'6+9	POIDS EXPÉDIÉ / Weight Shipped:		
89	QUANTITÉ EXPÉDIÉE /Quantity Shipped:		

EXPÉDIÉ LE / Shipped On : 2014/03/11

F-050-06 Rev. B



Inspection Report Kapport d'Inspection

193483 080 order BON DE TRAVAIL CHARGEMENT

ON K6A 1K7

Tel-460 A3-1884

Telecopieur/Fax production 450 491-6498

Telecopieur/Fax production 450 491-6498

Telecopieur/Fax production 450 491-6498 560, boul. Arthur-Sauvé, St-Eustache (Québec) J7R 5A8

Tél.: 450-473-1884

Télécopieur / Fax administration: 450-491-5498

Télécopieur / Fax production: 450 491-6454

į.

N330ABERDEEN DART AEROSPACE

HAVWESBURY

ON K8A 1K7

**YAUGSEXWAH** N330ABERDEEN DART AEROSPACE CLIENT / customer 215

SAE AMS 2759/3 REV.E CONDITION H 800

				NBORAH BOA			
enoifications gniesesorq							
	SPÉCIFICATIONS DU PROCÉDÉ						
		Hdt-71		PO22958			
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TOJ 30 ORŽMUN	TN3M3TIA9T 3G 3GOO	Jainatam	TNELD UD NOSIARVU ED NOS	COMMANDE DI CLIENT			

RESIDERS 40 - 47 HRC 44.0 - 48.0 HRC EXIGENCE / requirement SPÉCIFICATIONS / specifiedTESTS EXÉCUTÉS / performed RÉSULTATS DE TESTS / results

	2 PALETTE=1 PAL + 1 NIL		
	CASTLE PO:22957	no-new property control of the contr	
A.	08-32417 (88) ROUNDE BARS .500" \ .1037. \ 1"		
	71425-30	679	89
	DESCRIPTION DES PIÈCES parts description	POIDS weight	ÀTITNAUO Vitinsup

T MARS 2014

COMMENTALES / comments

DATE: 2014-03-11

APPROUVÉ par / Approved by:



### \*\*\*ONTSTANDING PO REPRINT\*\*\*

Purchase Order ID PO22958

PO Print Date 3/13/2014 Purchase Order Date 2/11/2014

Fax: 613 632 1053 Tel: 613 632 9577 Hawkesbury, ON K6A 1K7 1270 Aberdeen Street Dart Aerospace Ltd.



METCOR INC.

Page Number 1 of 1

1770 DART AEROSPACE LTD : oT qid2

SBURY, HYMKE EEN **YBEKD** 

IKZ K6A NO

A CYNYD

Chantal Lavoic

CAD Net 30 10127-2607

FCA - (Free Carrier)

**EOB** Currency

Customer Tax#

Customer POID

Terms

Buyer

OI giM

Description/

VC-MET004

Vendor Part Number Apt. 9ni.1 Item ID

Delivery Comments Line Comments

00.0\$

Price

Extended

Еасһ 00.I

Red Oty

Yes 3/11/5014

Taxable

Red Date/

006H OT HEAT TREAT MATERIAL

VENDOR'S TRUCK

8642 164 054

7881 ELT 057

SAINT-EUSTACHE, QC J7R 5A8

200 BOUL, ARTHUR SAUVE

FLEASE ADVISE PRICE \$\$\$\$\$\$ FOR LOT

71425-30

355 did8 Ship Method

Ship To Phone

Vendor Fax

Vendor Phone

Contact Name

 $\forall \supset$ 

()rder From:

Ship To Contact

3/11/5014

17-4 PH ROUND BAR. 500" / .750" / 1" 2" SENT FROM METAUX CASTLE P/O:22957

HEAT TREAT TO COND H900 :HSINI:

LLO IN EXCESS OF 190KSI LLA IN EXCESS OF 170KSI

PER AMS2759/3

00.08

00.08

:latoT O9 gnibnatatuO

integral part of our AS9100 Procurement Quality Clauses are an Purchasing(Suppliers) and Terms & Condition of

PO Instructions: Procurement Quality Clauses

A012 chemical and physical test report A005 right of entry

A021 dart aerospace processing  $\rm A020$  non-destructive test/inspection identification

A024 process certifications

A026 certification of material conformance